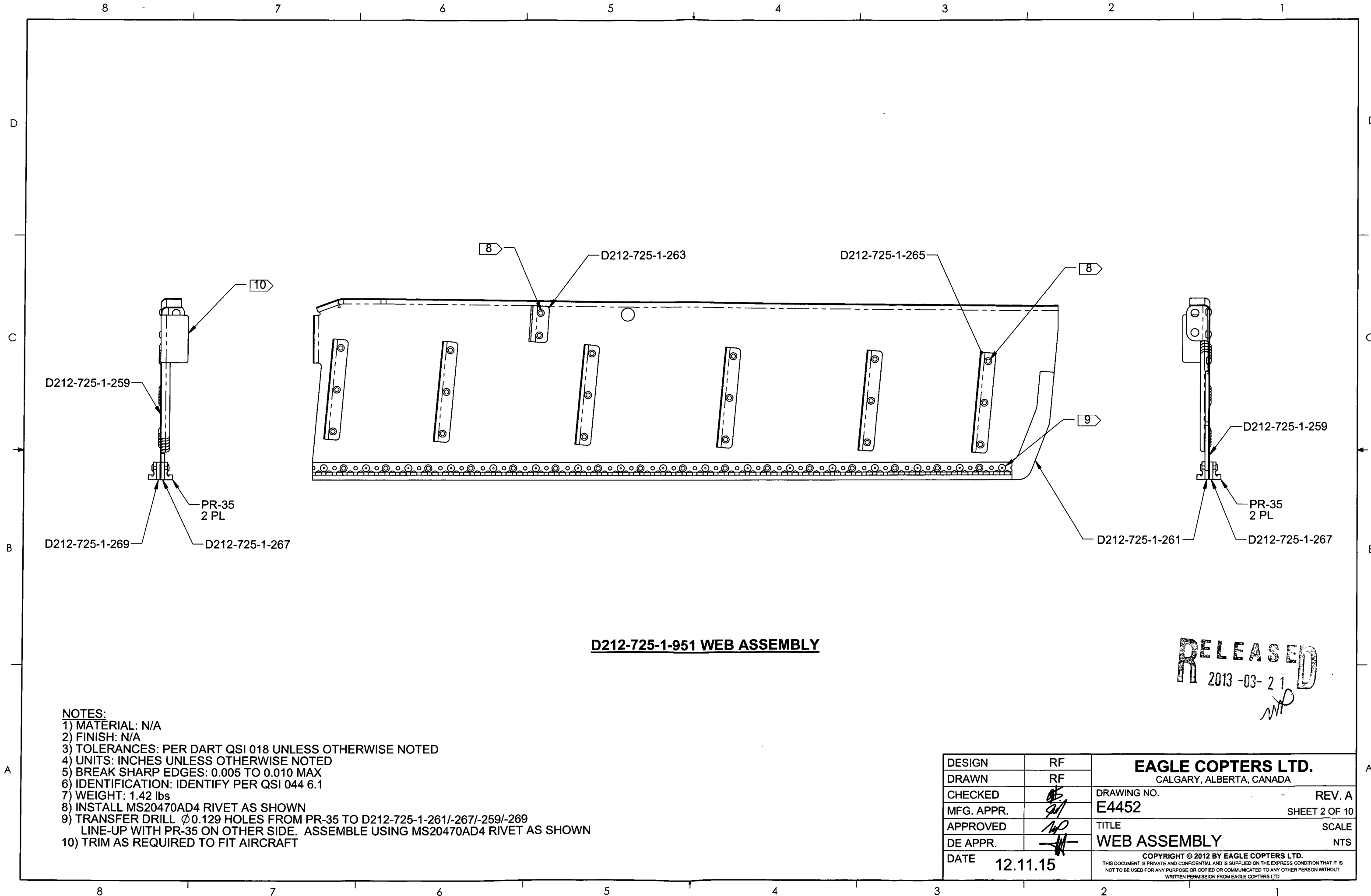


ITEM NO.	QTY. -951	PART NUMBER	DESCRIPTION
1	X	D212-725-1-951	WEB ASSEMBLY
2	1	D212-725-1-259	WEB
3	1	D212-725-1-261	PACKER
4	1	D212-725-1-263	ANGLE
5	6	D212-725-1-265	ANGLE
6	1	D212-725-1-267	PACKER
7	1	D212-725-1-269	PACKER
8	18	MS20470AD4-3	RIVET
9	2	MS20470AD4-4	RIVET
10	33	MS20470AD4-10	RIVET
11	2	PR-35 (A/R)	RAIL

D212-725-1-951 WEB ASSEMBLY

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 1.42 lbs

A	NEW ISSUE	RF	12.11.15
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	EAGLE COPTERS LTD. CALGARY, ALBERTA, CANADA	
DRAWN	RF		
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MFG. APPR.	<i>[Signature]</i>	E4452	SHEET 1 OF 10
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEB ASSEMBLY	NTS
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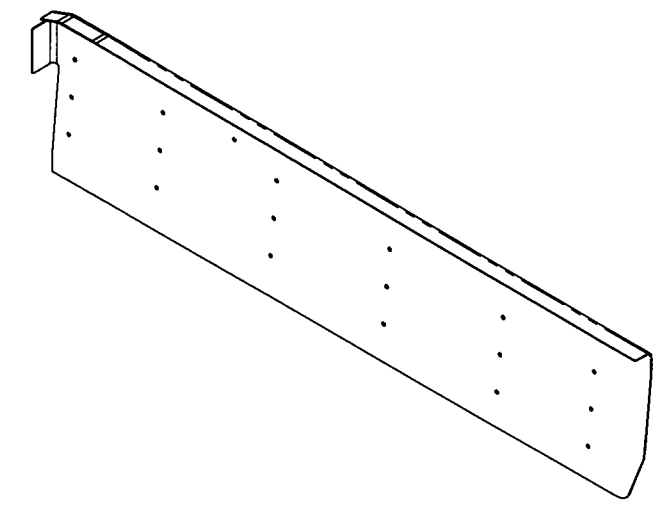
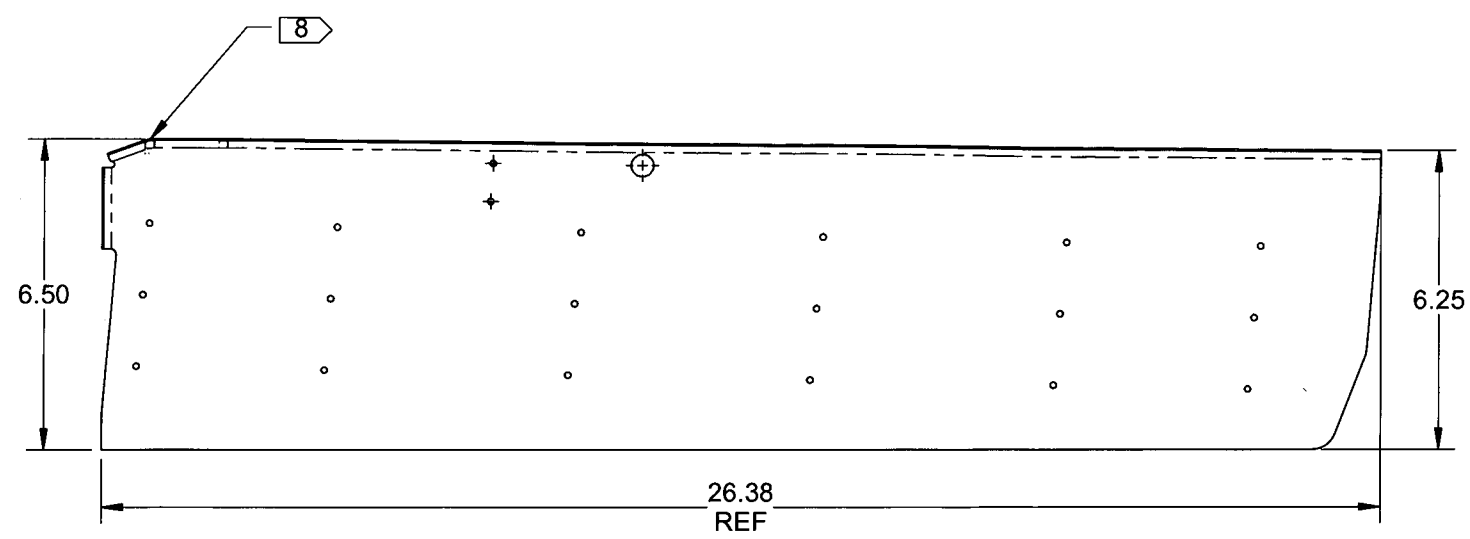


D212-725-1-951 WEB ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 1.42 lbs
 - 8) INSTALL MS20470AD4 RIVET AS SHOWN
 - 9) TRANSFER DRILL $\varnothing 0.129$ HOLES FROM PR-35 TO D212-725-1-261/-267/-259/-269
LINE-UP WITH PR-35 ON OTHER SIDE. ASSEMBLE USING MS20470AD4 RIVET AS SHOWN
 - 10) TRIM AS REQUIRED TO FIT AIRCRAFT

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MFG. APPR.	RF	E4452	SHEET 2 OF 10
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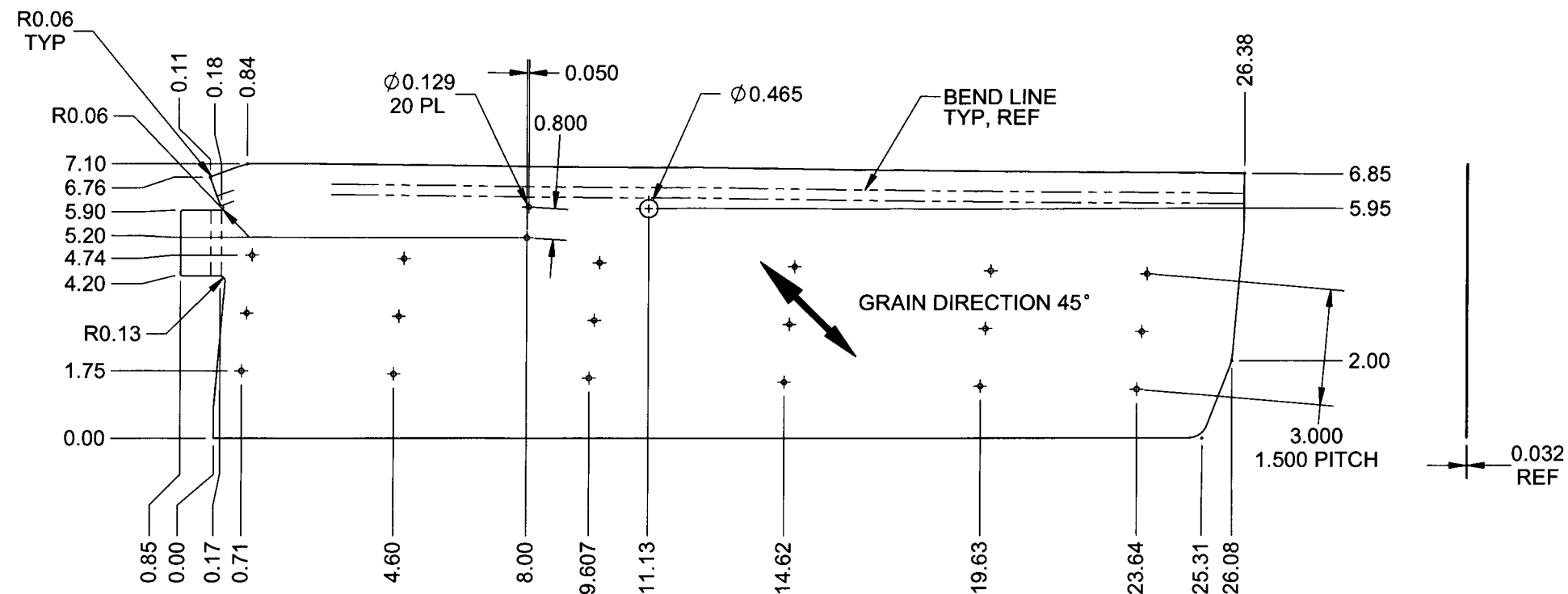
D212-725-1-259 WEB

NOTES:

- 1) MATERIAL: MAKE FROM D212-725-1-259F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.59 lbs
- 8) FORM TO MATCH AIRCRAFT CABIN ROOF CONTOUR

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DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RF	E4452	SHEET 3 OF 10
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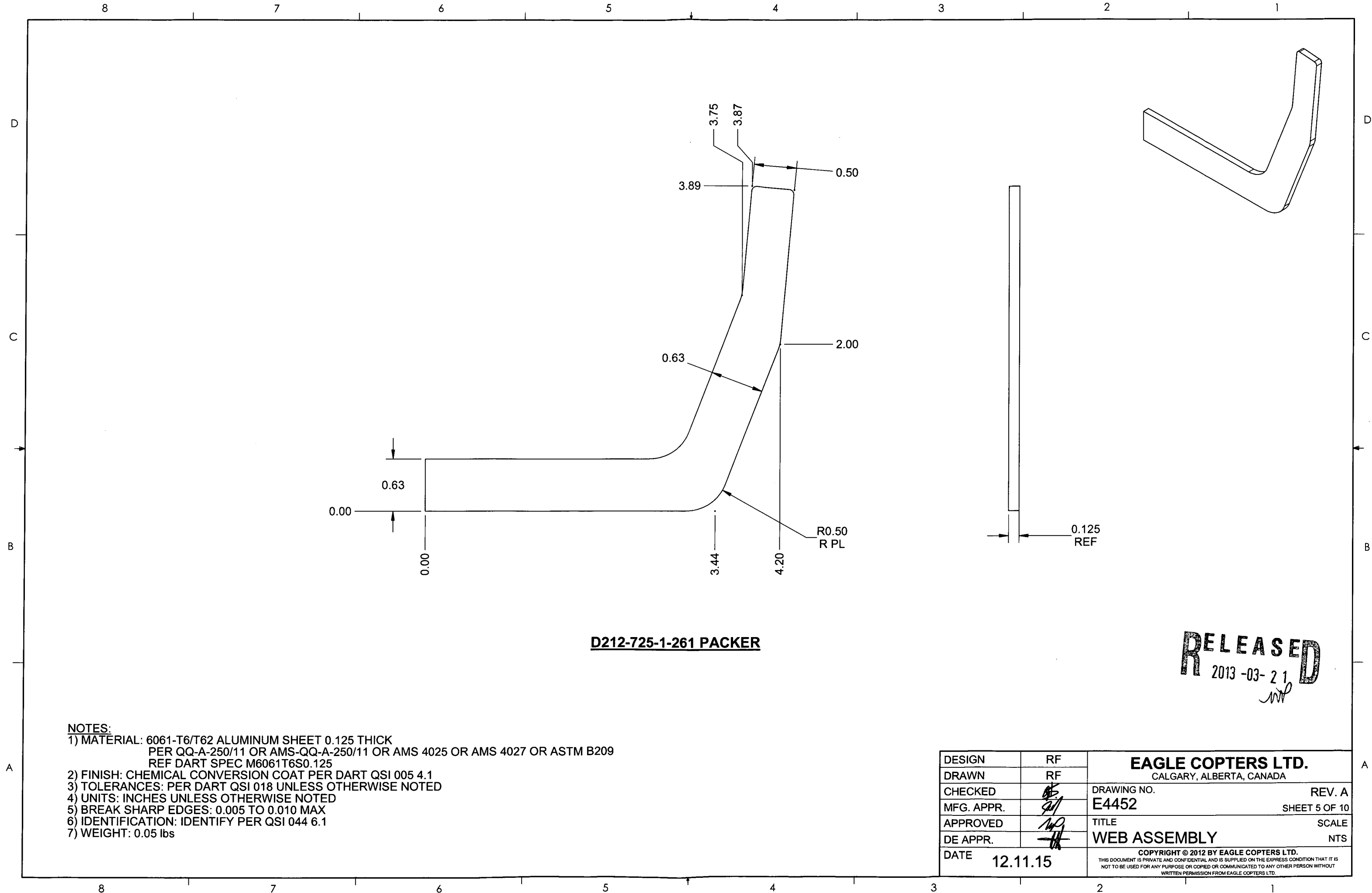
D212-725-1-259F FLAT PATTERN

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2013-03-21
MP

NOTES:

- 1) MATERIAL: 7075-T6/T62 ALUMINUM SHEET 0.032 THICK
PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209
REF DART SPEC M7075T6S0.032
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.59 lbs

DESIGN	RF	EAGLE COPTERS LTD. CALGARY, ALBERTA, CANADA	
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MFG. APPR.	RF	E4452	SHEET 4 OF 10
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D212-725-1-261 PACKER

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NOTES:

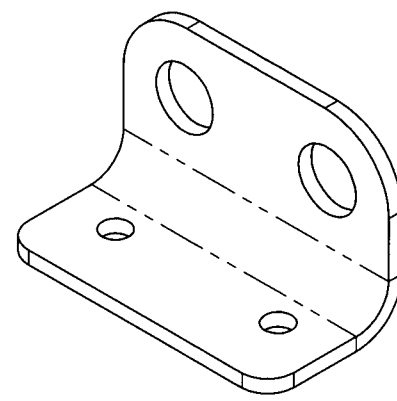
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.125 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S0.125
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.05 lbs

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MFG. APPR.	RF	E4452	SHEET 5 OF 10
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8 7 6 5 4 3 2 1

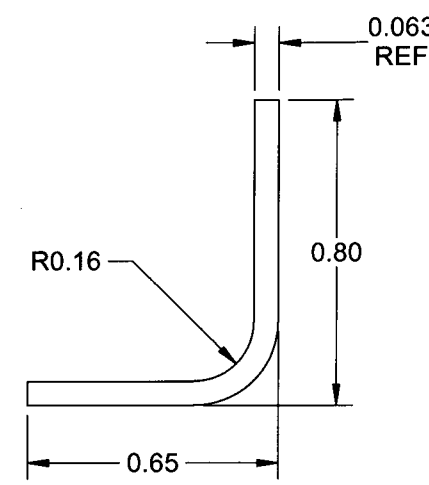
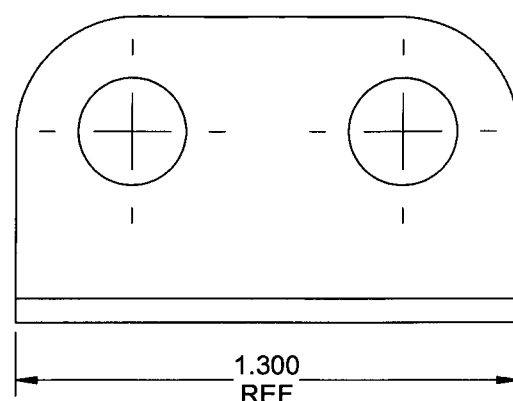
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B

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D212-725-1-263 ANGLE

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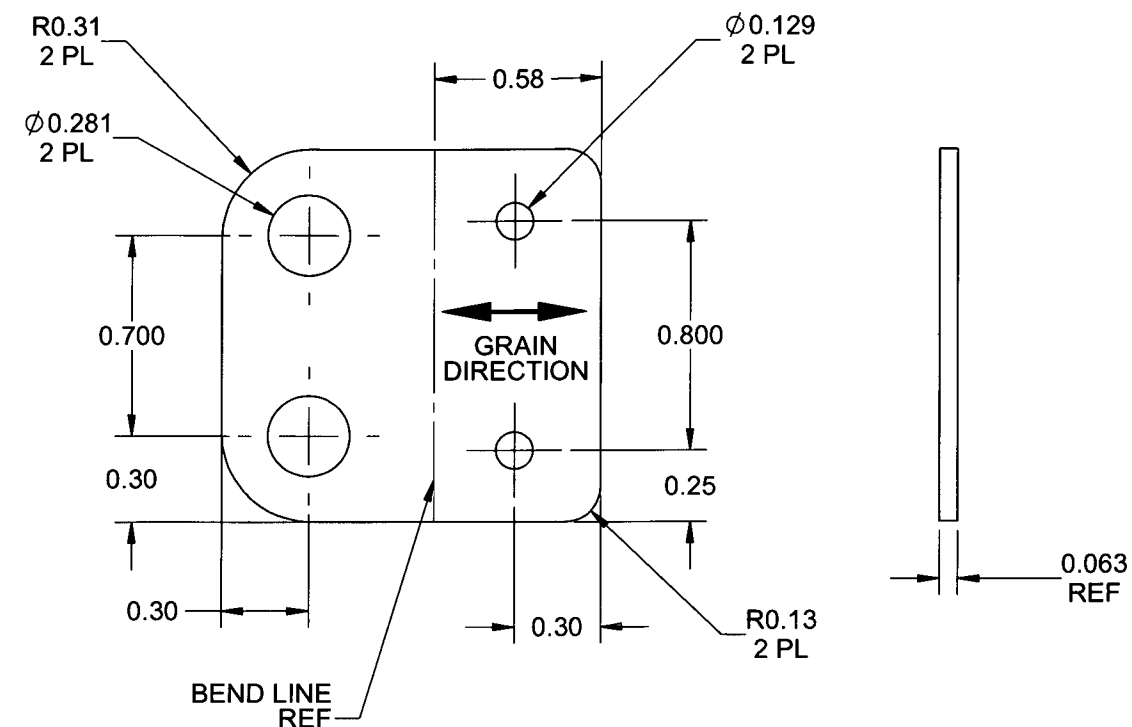
A

- NOTES:
- 1) MATERIAL: MAKE FROM D212-725-1-263F FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.00 lbs

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MFG. APPR.	<i>[Signature]</i>	E4452	SHEET 6 OF 10
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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8 7 6 5 4 3 2 1



D212-725-1-263F FLAT PATTERN

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NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S0.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

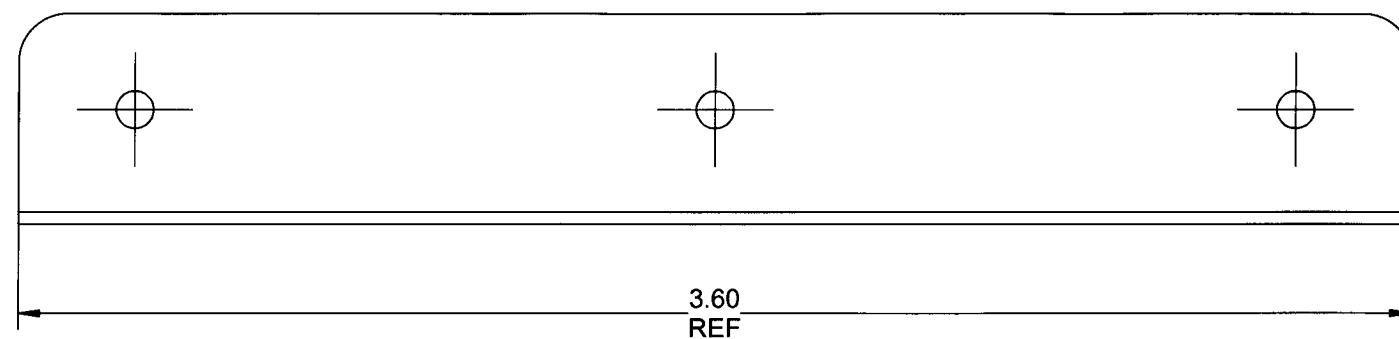
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DRAWN	RF	CALGARY, ALBERTA, CANADA	
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MFG. APPR.	<i>[Signature]</i>	E4452	SHEET 7 OF 10
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D

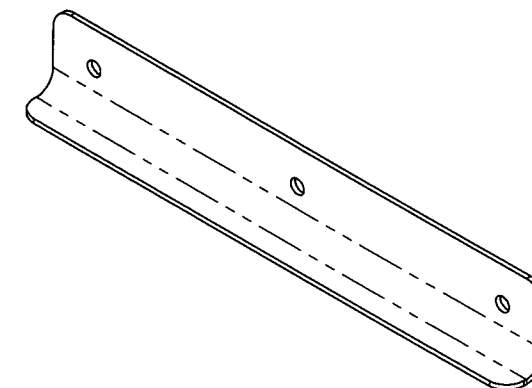
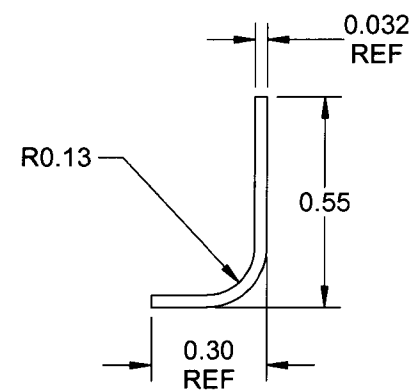
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D212-725-1-265 ANGLE

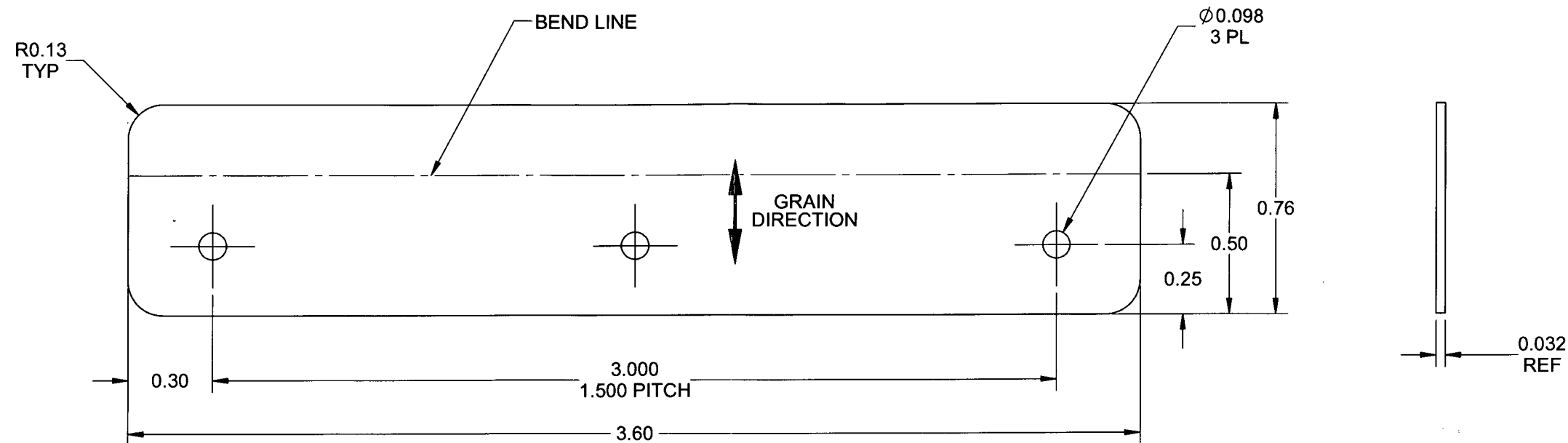


NOTES:

- 1) MATERIAL: MAKE FROM D212-725-1-265F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.01 lbs

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MFG. APPR.	RF	E4452	SHEET 8 OF 10
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D212-725-1-265F FLAT PATTERN

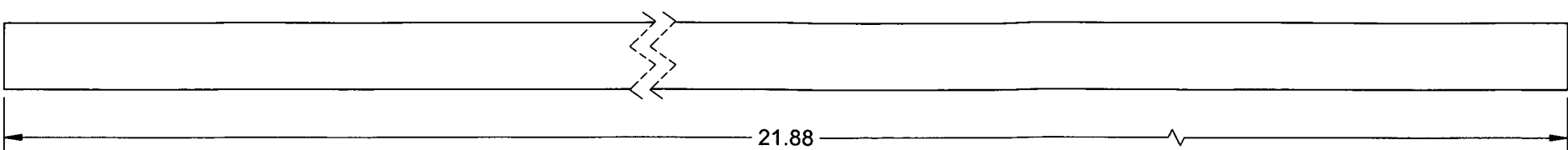
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NOTES:

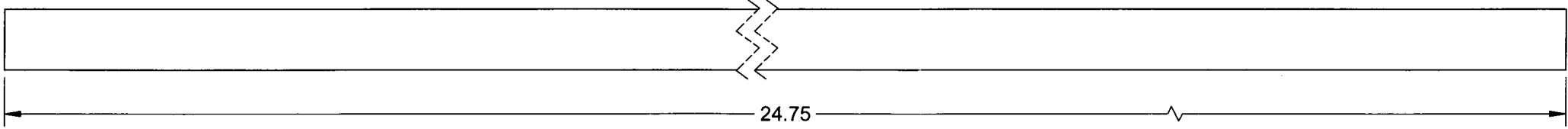
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.032 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S0.032

- 2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

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MFG. APPR.	<i>RF</i>	E4452	SHEET 9 OF 10
APPROVED	<i>RF</i>	TITLE	SCALE
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D212-725-1-267 PACKER



D212-725-1-269 PACKER

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.125 THICK
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.125
OR 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.17 lbs

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MFG. APPR.	<i>[Signature]</i>	SHEET 10 OF 10	
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